

#### 1 Identification of the Substance/Preparation and of the Company/Undertaking

Product Name:	Unsaturated ISO Phthalic Polyester Resin
Product Code:	LRPOL022-ISO
Manufacturer / Supplier:	LAFFAN RESIN FACTORY
	P.O. Box 50311, Light industrial area Mesaieed, Qatar.
Phone [office]:	+974-44509433
Website:	www.lrf.com.qa
Email:	info@lrf.com.qa
Phone [Factory Manager]:	+974-55828142
Technical Support:	+974-74025490
Emergency number	+974-44509433,55828142,74025490 (Qatar)
	+1.630.383.9471 (USA)

# 2 Hazards Identification

The preparation is classified as dangerous according to Directive 1999/45/EC and its amendments. Classification Harmful

Harmful R10- Flammable R20- Harmful by inhalation R36/38- Irritating to eyes and skin.

See section 11 for more detailed information on health effects and symptoms.

#### 3 Composition, and Information on Ingredients

Substance / Preparation: Preparation

Chemical Characterization: Unsaturated Polyester resin dissolved in styrene.

Ingredient Name	CAS Number	% by weight	EC Number	Classification
Styrene	100-42-5	30 – 45	202-851-5	R10 Xn; R20 Xi; R36/38

See section 16 for the full text of the R-phrases declared above

#### 4 First Aid Measures

Inhalation	Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Breathing large amounts may be. harmful. Symptoms usually occur at air concentrations below the recommended exposure limits, if applicable (see Section 8)
Ingestion	Swallowing small amounts of this material during normal handling is not likely to cause. harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury.
Eye Contact	Check for and remove any contact lenses. Immediately flush eyes with plenty of water, occasionally lifting the upper andlower eyelids. Continue to rinse for at least 10 minutes. Get medical attention.
Skin Contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for atleast 10 minutes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention.



# **First Aid Measures**

See section 11 for more detailed information on health effects and symptoms.

## 5 Fire Fighting Measures

Extinguishing Media	SMALL FIRE: Use dry chemical powder. LARGE FIRE: Use water spray or fog. Never direct a water jet into the container in order to prevent any splashing of the product, which could cause the fire to spread. Cool containers with water jet in order to prevent pressure build-up, auto-ignition or explosion.
Suitable	Use dry chemical, CO2, water spray (fog) or foam.
Not Suitable	Do not use water jet.
Special Exposure Hazards	Flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sever may create fire or explosion hazard. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire exposed containers cool.
Thermal Decomposition Products	Decomposition products may include the following materials: carbon oxides halogenated compounds
Protection Of Firefighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### 6 Accidental Release Measures

Personal PrecautionsNo action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear an appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).Environmental PrecautionsAvoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).Methods For Cleaning UpStop leaking without risk. Move containers from spill area. Approach release from upwind. Prevent entry into as follows. Contain and collect spillage with non-combustible, absorbent material e.g., sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.	
Precautions         relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).           Methods For Cleaning Up         Stop leaking without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements, or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g., sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact	Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear an appropriate respirator when ventilation is inadequate. Put on appropriate personal
Methods For Cleaning Up Nethods For Cleaning Up	
	sewers, water courses, basements, or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g., sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact

#### See Section 8 for personal protective equipment and Section 13 for waste disp

# 7 Handling & Storage



Handling & Storage		
Storage	Store between the following temperatures: 10 to 27°C (50 to 80.6°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool, and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store it in unlabeled containers. Use appropriate containment to avoid environmental contamination.	
Packaging Materials Recommended	Use original IBC, Drums and Container/Tanker.	

**Note:** Store at temperatures below 25°C. Storage life decreases with increasing storage temperature. Avoid exposure to heat sources, such as direct sunlight or steam pipes. Keep containers sealed to prevent moisture pickup and monomer loss. Rotate stock. Bulk should be stored in stainless steel tanks, or in tanks lined with epoxy or phenolic coatings. Observe precautions against heat and moisture (see above). An oxygen or dry air spurge may be desirable to keep inhibitors activated.

### 8 Exposure Controls & Personal Protection

Ingredient Name	Occupational Exposure Limits	
1	ACGIH TLV (United States, 1/2006). Skin	
	STEL: 170 mg/m <sup>3</sup> 15 minute(s)	
Styrene	STEL: 40 ppm 15 minute(s)	
	TWA: 85 mg/m <sup>3</sup> 8 hour(s)	
	TWA: 20 ppm 8 hour(s).	
Notes:	TWA=Time Weighted Average, STEL=Short Term Exposure Limit Where there is no reference to the national regulations, other limits (Europe or US) may be given.	

Exposure controls		
Engineering Measures	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Hygiene Measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	

Personal Protective Equipment		
Respiratory Protection	Use a properly fitted, air purifying or air fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.	
Hand Protection	Recommended: polyvinyl alcohol (PVA).	
Eye Protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.	
Skin Protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	



# 9 Physical and Chemical Properties

Physical State	Liquid. [Clear.]
Color	Yellowish
Odor	Pungent
Boiling Point	295°F/ 145°C @760.00 mmHg
Melting Point	Not Available
Density	1.15 g/cm @ 77.00°F/25.00°C 9.15 lb/gal @77.00°F/25.00°C
Flash Point	90°F/ 32°C
Vapor Density	(>) 1 (Air=1)
Evaporation Rate	1 (Ethyl Ether)
Explosion Limits	No Data
Vapor Pressure	No Data
Solubility	Insoluble in water
Viscosity	Dynamic: 400 To 600 Mpa·S (400 To 600 Cp)
	Kinematic: 3.75 To 5.75 Cm2/S (375 To 575 Cst)

# 10 Stability and Reactivity

Stability	Hazardous polymerization may occur under certain conditions of storage or use.	
Conditions To Avoid	Exposure to heat, direct sunlight, UV-light, etc	
Materials To Avoid	Reactive or incompatible with the following materials: oxidizing materials. Slightly reactive or incompatible with the following materials: acids and alkalis, peroxides, metal salts [such as aluminum chloride, Iron (III) chloride].	
Thermal Decomposition Products	Decomposition products may include The following materials: carbon oxides, halogenated compounds	

# **11** Toxicological information

Potential Acute Heal	th Effects	and the second second		1
Inhalation	Harmful by inhala	tion		5 11
Ingestion	Irritating to mouth	, throat and stomach		1
Skin contact	Irritating to skin			1
Eye contact	Irritating to eyes			
Acute toxicity	No data available			
Ingredient name	Test	Species	Results	Exposure
	LD50	Rat	898 mg/kg	
	Intraperitoneal	Rat		
Styrene	LD50 Oral	Rat	2650 mg/kg	
	LD50 Oral	Rat	5000 mg/kg	
	LC50 Inhalation	Rat	12000 mg/m³	4 hours



Toxicological inform	ation
Potential Chronic He	alth Effects
Chronic Effects	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Fertility Effects	No known significant effects or critical hazards.

Overexposure Signs/Symptoms	
Skin Contact	Adverse symptoms may include the following: Irritation, redness.
Eye Contact	Adverse symptoms may include the following: irritation, watering, redness.
Target Organs	Contains material which causes damage to the following organs: lungs, the reproductive system, liver, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea.

# **12** Ecological Information

			_
Environmental Effects	Not readily biodegradable		

Ecotoxicity Data Aquatic E	Ecotoxicity Data Aquatic Ecotoxicity: Acute Toxicity		
Ingredient Name	Species	Period	Result
	Selena strum	48 hour(s)	0.56mg/l
Styrene	Capricornus(EC50)	48 hour(s)	4.7 mg/l
	Daphnia magna (EC50)	96 hour(s)	4.02 mg/l
	Pimephales promelas (LC50	96 hour(s)	10 mg/l
	Lepomis Macrochirus(LC50)	96 hour(s)	25.05 mg/l
	Pimephales promelas (LC50)	96 hour(s)	29 mg/l

# **Other Ecological Information**

Ingredient Name	Aquatic Half-life	Photolysis	Biodegradability
Isophthalic Polyester Resin			Not readily

Bio accumulative potential			
Ingredient name	Log Pow	BCF	Potential
Styrene	2.95	13.5	Low
ΑΟΧ	The product contains organically bound halogens and can contribute to the AOX value in wastewater.		



#### **13** Disposal Considerations

Methods of disposal	The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions, and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers
European waste catalogue (EWC)	07 02 99
Hazardous waste	Yes
Additional information	07 02 00 wastes from the MFSU of plastics, synthetic rubber and man-made fibers

### 14 Transport Information

Road/Railway [ADR/RID Classificat	ion]
UN Number	UN1866
Proper Shipping Name	Resin Solution
Adr/Rid Class	3
Packing Group	ш
Adr/Rid Label	
Other Information	
Hazard Identification Number	30
Limited Quantity	LQ7
Cefic Tremcard	30GF1-III
Remarks	Special provisions for transport 640 E

Sea [IMO/IMDG Classification]	
UN Number	UN1866
Proper Shipping Name	RESIN SOLUTION
Environmental Hazard	Marine Pollutant
IMDG Class	3
Packing group	ш
IMDG Label	

### **15** Regulatory Information

Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and consider the intended product use.

Product Use Industrial applications
-------------------------------------



Regulatory Information	
EU Regulations	
Hazard Symbol Or Symbols	
Risk Phrases	R10- Flammable, R20- Harmful by inhalation
	R36/38- Irritating to eyes and skin

Regulatory Information	
Safety Phrases	S16- Keep away from sources of ignition - No smoking.
	S23- Do not breathe vapor.
	S33- Take precautionary measures against static discharges.
	S51- Use only in well-ventilated areas.
Contains	Styrene 202-851-5
Tactile Warning Of Danger	Not applicable

#### **16** Other information

 Full text of R-phrases referred to in Sections 2 and 3 [Europe]:

 R10- Flammable\

 R20- Harmful by inhalation

 R36/38- Irritating to eyes and skin

 Full text of classifications referred to in Sections 2 and 3 [Europe]:

 Xn – Harmful

 Xi - Irritant

 Label Code:
 R100E

Date of issue	10.12.2023
Date of printing	10.12.2023
Date of previous issue	No previous validation.
Prepared by	QA/QC & HSE Dept

#### **Notice to Reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

LRF makes no warranty or representation as to the suitability of the product as specified herein for any particular application. The determination of the suitability of the above specification for any particular use is solely the responsibility of the user.

All precautionary labels and notices should be ready and understood by all supervisory personnel and employees before use. Consult LRF and OSHA regulations for additional safety and health information. The purchaser is responsible for complying with all applicable federal, state or local laws and regulations covering the use of the product. Special attention should be given to consumer applications. Freedom to use any patent owned by LRF or others is not to be inferred from any statement contained herein.