## Safety Data Sheet (SDS)

1 Identification of the Substance/Preparation and of the Company/Undertaking

| Product Name: | ISOPHTHALIC NEOPENTYL GLYCOL UNSATURATED POLYESTER RESIN |
| :--- | :--- |
| Product Code: | LRPOLO22-NPG |
| Manufacturer / Supplier: | LAFFAN RESIN FACTORY |
|  | P.O. Box 50311, Light industrial area Mesaieed, Qatar. |
| Phone [office]: | $+974-44509433$ |
| Website: | www.lf.com.qa |
| Email: | info@lr.com.qa |
| Phone [Factory Manager]: | $+974-55828142$ |
| Technical Support: | $+974-74025490$ |
| Emergency number | $+974-44509433,55828142,74025490$ (Qatar) |
|  | +1.630 .383 .9471 (USA) |

2 Hazards Identification
The preparation is classified as dangerous according to Directive 1999/45/EC and its amendments.
Classification
Harmful
R10-Flammable
R20-Harmful by inhalation
R36/38- Irritating to eyes and skin.
See section 11 for more detailed information on health effects and symptoms.

3 Composition, and Information on Ingredients
Substance / Preparation: Preparation
Chemical Characterization: Unsaturated Polyester resin dissolved in styrene.

| Ingredient Name | CAS Number | \% by weight | EC Number | Classification |
| :--- | :--- | :--- | :--- | :--- |
| Styrene | $100-42-5$ | $30-45$ | $202-851-5$ | R10 <br> Xn; R20 Xi <br> R36/38 |
| See section 16 for the full text of the R-phrases declared above |  |  |  |  |

First Aid Measures

| Inhalation | Breathing small amounts of this material during normal handling is not likely to cause <br> harmful effects. Breathing large amounts may be. <br> harrful. Symptoms usually occur at air concentrations below the recommended exposure <br> limits, if applicable (see Section 8) |
| :--- | :--- |
| Ingestion | Swallowing small amounts of this material during normal handling is not likely to cause. <br> harmful effects. Swallowing large amounts may be harmful. This material can get into <br> the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury. |
| Eye <br> Contact | Check for and remove any contact lenses. <br> Immediately flush eyes with plenty of water, occasionally lifting the upper andlower <br> eyelids. Continue to rinse for at least 10 minutes. <br> Get medical attention. |
| Skin | Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. <br> Continue to rinse for atleast 10 minutes. Wash clothing before reuse. Clean shoes thoroughly <br> before reuse. Get medical attention. |
| Contact |  |

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First Aid Measures
See section 11 for more detailed information on health effects and symptoms.
Fire Fighting Measures

| Extinguishing <br> Media | SMALL FIRE: Use dry chemical powder. <br> LARGE FIRE: Use water spray or fog. Never direct a water jet into the container in order to prevent any <br> splashing of the product, which could cause the fire to spread. Cool containers with water jet in order to prevent <br> pressure build-up, auto-ignition or explosion. |
| :--- | :--- |
| Suitable | Use dry chemical, CO2, water spray (fog) or foam. |$|$| Not Suitable | Do not use water jet. |
| :--- | :--- |
| Special <br> Exposure <br> Hazards | Flammable liquid. In a fire or if heated, a pressure increase will occur and the <br> container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread <br> along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a <br> source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. <br> Promptly isolate the scene by removing all persons from the vicinity of the <br> incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. <br> Move containers from fire area if this can be done without risk. Use water spray to keep fire exposed <br> containers cool. |
| Thermal <br> Decomposition <br> Products | Decomposition products may include the following materials: <br> carbon oxides halogenated compounds |
| Protection Of <br> Firefighters | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) <br> with a full face-piece operated in positive pressure mode. |

Accidental Release Measures

| Personal | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. <br> Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut <br> off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide <br> adequate ventilation. Wear an appropriate respirator when ventilation is inadequate. Put on appropriate personal <br> protective equipment (see section 8). |
| :--- | :--- |
| Environmental <br> Precautions | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the <br> relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). |
|  | Stop leaking without risk. Move containers from spill area. Approach release from upwind. Prevent entry into <br> sewers, water courses, basements, or confined areas. Wash spillages into an effluent treatment plant or proceed <br> as follows. Contain and collect spillage with non-combustible, absorbent material e.g., sand, earth, vermiculite or <br> diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark <br> proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated <br> absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact <br> information and section 13 for waste disposal. |
| Cleaning Up Up |  |

See Section 8 for personal protective equipment and Section 13 for waste disposal.

7 Handling \& Storage

|  | Put on appropriate personal protective equipment (see section 8). Eating, drinking, and smoking should be <br> prohibited in areas where this material is handled, stored, and processed. Workers should wash hands and <br> face before eating, drinking, and smoking. Do not breathe vapor or mist. Do not ingest. Avoid contact with |
| :--- | :--- |
| eyes, skin, and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is |  |
| inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the |  |
| original container or an approved alternative made from a compatible material, kept tightly closed when not |  |
| in use. Store and use away from heat, sparks, open flame, or any other ignition source. Use explosion-proof |  |
| electrical (ventilating, lighting, and material handling) equipment. Use no sparking tools. Take precautionary |  |
| measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during |  |
| transfer by grounding and bonding containers and equipment before transferring material. Empty containers |  |
| retain product residue and can be hazardous. Do not reuse container. |  |

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Handling \& Storage

| Storage | Store between the following temperatures: 10 to $27^{\circ} \mathrm{C}\left(50\right.$ to $\left.80.6^{\circ} \mathrm{F}\right)$. Store in accordance with local <br> regulations. Store in a segregated and approved area. Store in original container protected from direct <br> sunlight in a dry, cool, and well-ventilated area, away from incompatible materials (see section 10) and food <br> and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and <br> sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to <br> prevent leakage. Do not store it in unlabeled containers. Use appropriate containment to avoid environmental <br> contamination. |
| :--- | :--- |
| Packaging <br> Materials <br> Recommended | Use original IBC, Drums and Container/Tanker. |

Note: Store at temperatures below $25^{\circ} \mathrm{C}$. Storage life decreases with increasing storage temperature. Avoid exposure to heat sources, such as direct sunlight or steam pipes. Keep containers sealed to prevent moisture pickup and monomer loss. Rotate stock. Bulk should be stored in stainless steel tanks, or in tanks lined with epoxy or phenolic coatings. Observe precautions against heat and moisture (see above). An oxygen or dry air spurge may be desirable to keep inhibitors activated.

Exposure Controls \& Personal Protection

| Ingredient Name | Occupational Exposure Limits |
| :--- | :--- |
| Styrene | ACGIH TLV (United States, 1/2006). Skin |
|  | STEL: $170 \mathrm{mg} / \mathrm{m}^{3} 15$ minute(s) |
|  | STEL: 40 ppm 15 minute(s) |
|  | TWA: $85 \mathrm{mg} / \mathrm{m}^{3} 8$ hour(s) |
|  | TWA: 20 ppm 8 hour(s). |
| Notes: | TWA=Time Weighted Average, STEL=Short Term Exposure Limit <br> Where there is no reference to the national regulations, other limits (Europe or US) may be given. |


| Exposure controls |  |
| :--- | :--- |
| Engineering <br> Measures | Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering <br> controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The <br> engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use <br> explosion-proof ventilation equipment. |
| Hygiene <br> Measures | Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using <br> the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially <br> contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety <br> showers are close to the workstation location. |


| Personal Protective Equipment |  |
| :--- | :--- |
| Respiratory <br> Protection | Use a properly fitted, air purifying or air fed respirator complying with an approved standard if a risk <br> assessment indicates this is necessary. Respirator selection must be based on known or anticipated <br> exposure levels, the hazards of the product and the safe working limits of the selected respirator. |
| Hand Protection | Recommended: polyvinyl alcohol (PVA). |
| Eye Protection | Safety eyewear complying with an approved standard should be used when a risk assessment indicates <br> this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. |
| Skin Protection | Personal protective equipment for the body should be selected based on the task being performed and <br> the risks involved and should be approved by a specialist before handling this product. |

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9 Physical and Chemical Properties

| Physical State | Liquid. [Clear.] |
| :--- | :--- |
| Color | Yellowish |
| Odor | Pungent |
| Boiling Point | $295^{\circ} \mathrm{F} / 145^{\circ} \mathrm{C}$ @ 760.00 mmHg |
| Melting Point | Not Available |
| Density | $1.15 \mathrm{~g} / \mathrm{cm} \mathrm{@} 77.00^{\circ} \mathrm{F} / 25.00^{\circ} \mathrm{C}$ <br> $9.15 \mathrm{lb} / \mathrm{gal} @ 77.00^{\circ} \mathrm{F} / 25.00^{\circ} \mathrm{C}$ |
| Flash Point | $90^{\circ} \mathrm{F} / 32^{\circ} \mathrm{C}$ |
| Vapor Density | (>) 1 (Air=1) |
| Evaporation Rate | 1 (Ethyl Ether) |
| Explosion Limits | No Data |
| Vapor Pressure | No Data |
| Solubility | Insoluble in water |
| Viscosity | Dynamic: 400 To $600 \mathrm{Mpa} \cdot \mathrm{S}$ (400 To 600 Cp ) |
|  | Kinematic: 3.75 To $5.75 \mathrm{Cm} 2 / \mathrm{S}$ (375 To 575 Cst ) |

Stability and Reactivity

| Stability | Hazardous polymerization may occur under certain conditions of storage or use. |
| :--- | :--- |
| Conditions To Avoid | Exposure to heat, direct sunlight, UV-light, etc |
| Materials To Avoid | Reactive or incompatible with the following materials: oxidizing materials. <br> Slightly reactive or incompatible with the following materials: acids and alkalis, <br> peroxides, metal salts [such as aluminum chloride, Iron (III) chloride]. |
| Thermal Decomposition Products | Decomposition products may include The following materials: carbon oxides, <br> halogenated compounds |

11 Toxicological information

| Potential Acute Health Effects |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Inhalation | Harmful by inhalation |  |  |  |
| Ingestion | Irritating to mouth, throat and stomach |  |  |  |
| Skin contact | Irritating to skin |  |  |  |
| Eye contact | Irritating to eyes |  |  |  |
| Acute toxicity | No data available |  |  |  |
| Ingredient name | Test | Species | Results | Exposure |
| Styrene | LD50 | Rat | $898 \mathrm{mg} / \mathrm{kg}$ |  |
|  | Intraperitoneal | Rat |  |  |
|  | LD50 Oral | Rat | 2650 mg/kg |  |
|  | LD50 Oral | Rat | $5000 \mathrm{mg} / \mathrm{kg}$ |  |
|  | LC50 Inhalation | Rat | $12000 \mathrm{mg} / \mathrm{m}^{3}$ | 4 hours |

## Safety Data Sheet (SDS)

| Toxicological information |  |
| :--- | :--- |
| Potential Chronic Health Effects |  |
| Chronic Effects | No known significant effects or critical hazards. |
| Carcinogenicity | No known significant effects or critical hazards. |
| Fertility Effects | No known significant effects or critical hazards. |


| Overexposure Signs/Symptoms |  |
| :--- | :--- |
| Skin Contact | Adverse symptoms may include the following: Irritation, redness. |
| Eye Contact | Adverse symptoms may include the following: irritation, watering, redness. |
| Target Organs | Contains material which causes damage to the following organs: lungs, the <br> reproductive system, liver, upper respiratory tract, skin, central nervous system <br> (CNS), eye, lens or cornea. |

Ecological Information

| Environmental Effects | Not readily biodegradable |
| :--- | :--- | :--- | :--- |
| Ecotoxicity Data Aquatic Ecotoxicity: Acute Toxicity Period Result  <br> Ingredient Name Species 48 hour(s) $0.56 \mathrm{mg} / \mathrm{l}$ <br> Styrene Selena strum 48 hour(s) $4.7 \mathrm{mg} / \mathrm{l}$ <br>  Capricornus(EC50) 96 hour(s) $4.02 \mathrm{mg} / \mathrm{l}$ <br>  Daphnia magna (EC50) 96 hour(s) $10 \mathrm{mg} / \mathrm{l}$ <br>  Pimephales promelas (LC50 96 hour(s) $25.05 \mathrm{mg} / \mathrm{l}$ <br>  Lepomis Macrochirus(LC50) 96 hour(s) $29 \mathrm{mg} / \mathrm{l}$ <br>  Pimephales promelas (LC50)   |  |$.$|  |
| :--- |

Other Ecological Information

| Persistence/Degradability |  |  |  |
| :--- | :--- | :--- | :--- |
| Ingredient Name | Aquatic Half-life | Photolysis | Biodegradability |
| Isophthalic Polyester Resin | -- | -- | Not readily |


| Bio accumulative potential |  |  | Log Pow |
| :--- | :--- | :--- | :--- |
| Ingredient name | 2.95 | BCF | Potential |
| Styrene | The product contains organically bound halogens and can contribute to the <br> AOX value in wastewater. |  |  |
| AOX |  |  |  |

## Safety Data Sheet (SDS)

13
isposal Considerations

|  | The generation of waste should be avoided or minimized wherever possible. <br> Dispose of surplus and non-recyclable products via a licensed waste disposal <br> contractor. Disposal of this product, solutions, and any by-products should at all times <br> comply with the requirements of environmental protection and waste disposal <br> legislation and any regional local authority requirements. Avoid dispersal of spilled <br> material and runoff and contact with soil, waterways, drains and sewers |
| :--- | :--- |
| European waste catalogue (EWC) | 070299 |
| Hazardous waste | Yes |
| Additional information | 070200 wastes from the MFSU of plastics, synthetic rubber and man-made fibers |

14 Transport Information

| Road/Railway [ADR/RID Classification] |  |
| :--- | :--- |
| UN Number | UN1866 |
| Proper Shipping Name | Resin Solution |
| Adr/Rid Class | 3 |
| Packing Group | III |
| Adr/Rid Label |  |
| Other Information | 30 |
| Hazard Identification Number | LQ7 |
| Limited Quantity | $30 G F 1-$ III |
| Cefic Tremcard | Special provisions for transport 640 E |
| Remarks |  |


| Sea [IMO/IMDG Classification] |  |
| :--- | :--- |
| UN Number | UN1866 |
| Proper Shipping Name | RESIN SOLUTION |
| Environmental Hazard | Marine Pollutant |
| IMDG Class | 3 |
| Packing group | III |
| IMDG Label |  |

15 Regulatory Information
Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and consider the intended product use.

| Product Use | Industrial applications |
| :--- | :--- |

## Safety Data Sheet (SDS)

| Regulatory Information |  |
| :--- | :--- |
| EU Regulations |  |
| Hazard Symbol Or Symbols | R10- Flammable, R20- Harmful by inhalation |
| Risk Phrases | R36/38- Irritating to eyes and skin |
|  |  |


| Regulatory Information |  |
| :--- | :--- |
| Safety Phrases | S16- Keep away from sources of ignition - No smoking. |
|  | S23- Do not breathe vapor. |
|  | S33- Take precautionary measures against static discharges. |
|  | S51- Use only in well-ventilated areas. |
| Contains | Styrene 202-851-5 |
| Tactile Warning Of Danger | Not applicable |

## Other information

Full text of R-phrases referred to in Sections 2 and 3 [Europe]:
R10- Flammable\
R20- Harmful by inhalation
R36/38- Irritating to eyes and skin
Full text of classifications referred to in Sections 2 and 3 [Europe]:
Xn - Harmful
Xi - Irritant
Label Code:
R100E

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