



# TECHNICAL DATA SHEET

## THIXOTROPIC ISOPHTHALIC POLYESTER RESIN LRPOL022- 491

### General Description:

Thixotropic Isophthalic polyester resin (LRPOL022-491) is a promoted, thixotropic, un-waxed, pre-promoted isophthalic polyester laminating resins which are specifically designed for high performance composites including marine, transport and potable water applications.

### Features:

- Low viscosity under high shear with high thixotropy
- Colour change mechanism.
- Long Gel time versions available
- Excellent adhesion
- Good Chemical and water resistance

### Benefits:

- Excellent spray ability. Rapid glass wet-out with minimal drainage on inclined surfaces
- Indicates presence of initiator
- Allows extended working times for large laminate surface areas.
- Suitable for use in warm workshop conditions
- Provide excellent inter-laminar adhesion

### Suggested uses:

Product can be used for all general-purpose fabrications and lamination requiring Isophthalic based resin

### Moulding Information:

These resins are suitable for both hand lay-up and spray applications, and show excellent glass fiber wetting properties, excellent spray ability and reduced tendency towards shrinkage problems such as prerelease.

### Typical Properties for LRPOL022-491:

Table 1: Specification of Liquid Resin				
No.	Property	Test Method	Unit	Value
1	Viscosity at 25°C	ISO 2555:2018	Poise	5.0-6.0
2	Thix . index LV2 6/60	-	-	2.0-3.0
2	Density at 23°C	ISO 1675:2022	g/mL	1.1-1.16
3	Acid Value	ISO 2114:2000	mg KOH/g	15-25
4	Non-volatile-matter content	ISO 3251:2019	%	Min 40%
5	Gel Time @ 25°C	ASTM D2471-99 ISO 2535:2001	Minutes	10-20
6	Gel to Peak Time		Minutes	6-14
7	Peak Exothermic Temperature		°C	170-210

**Note :** Properties can be adjusted based on the customer's requirements.

### Contacts us:

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No.	Property	Test Method	Unit	Value
1	Tensile Strength	ISO 527-1:2019 ISO 527-2: 2012	MPa	Min 75
2	Tensile Modulus		MPa	Min 3500
3	Elongation at break		%	Min 3.8
4	Water absorption 24hours at 23°C	ISO 62:2008	mg	Max 19
5	Barcol Hardness	ASTM D 2583-13a (934-1)	-	Min 45
6	Heat Deflection Temperature † (1.80 MPa)	ISO 75-1:2020 ISO 75-2:2013	°C	Min 75

**Note :** Properties can be adjusted based on the customer's requirements.

#### Shelf life and Storage:

To ensure maximum stability and maintain resin properties within the desirable range, UPR should be stored in closed containers at temperatures below 25 °C, and away from heat sources such as, but not limited to, direct sunlight, steam pipes or furnaces. Under proper storage conditions the minimum shelf-life performance is estimated at six months, provided that the product is stored in the original, unopened container. Shelf life decreases with increasing storage temperature, or when it is kept near a heat source or direct sunlight.

#### Typical Curing Characteristics and Recommendations

Resin (g)	Catalyst	Temperature °C	Gel Time minutes	Peak Exothermic
100g	Butanox M50/60 1% - 2%	25 °C	10-20	170°C - 210°C

**Note :** Properties can be adjusted based on the customer's requirements.

**LRPOL022-491** should be processed at room temperature (18-25°C) . Lower temperature have an adverse effect om proper curing . Especially when stored in the presence of air ,there may be an increase in the gel time ,although this can be compensated by increasing the amount of curing agent.

#### Standard Packaging:

The standard packaging available are standard intermediate bulk containers (IBC), 220 kg stainless steel drums and trailer tanks. However, UIPR can be packaged in different quantities. as per the request of the customer.

**Dot Label Required: Flammable Liquid**

#### Precaution for handling:

Laffan Resin Production Factory (LRPF) maintains and regularly updates the Material Safety Data Sheet (MSDS) of all its products. All supervisory personnel and employees expected to be working with the resin must be provided with the MSDS. Due attention should be given to the precautions for handling chemicals provided in the MSDS prior to any use of this product.

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